

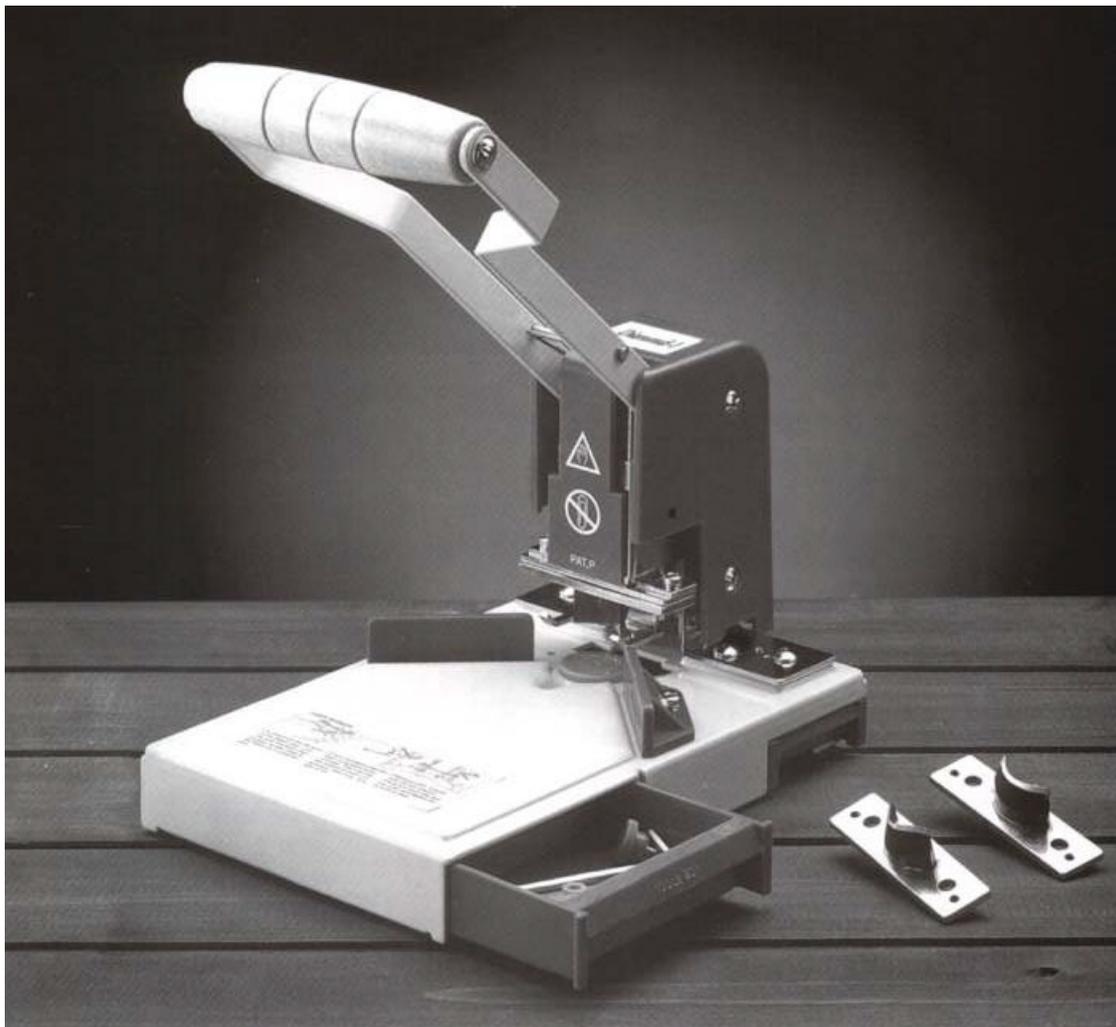
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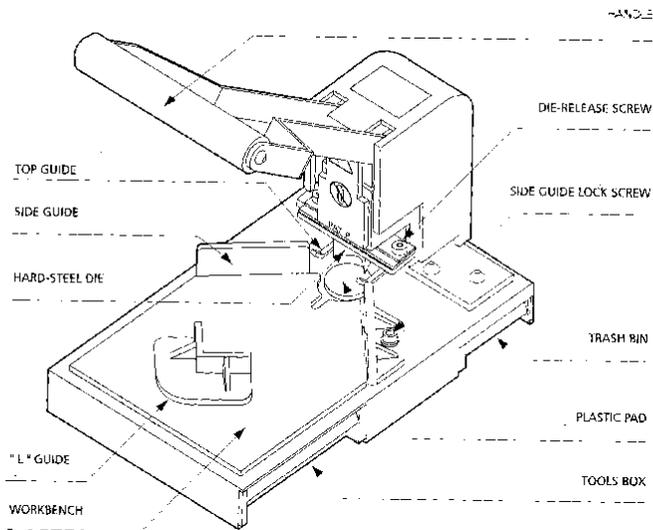
1-800-543-5454

(801) 927-3026

**Diamond 1
6 in 1
Heavy Duty Desktop Corner Rounder**

Instruction Manual

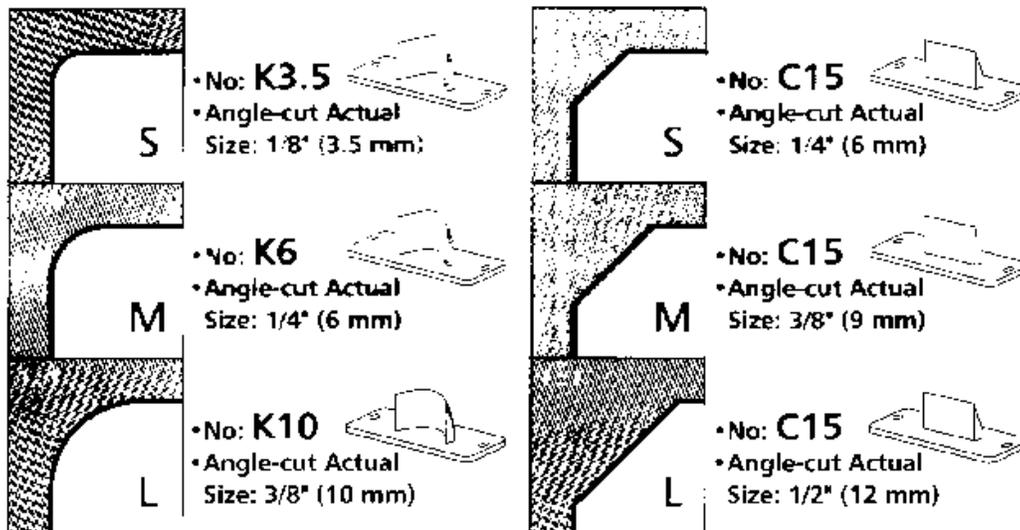




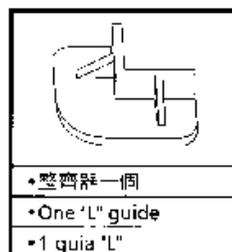
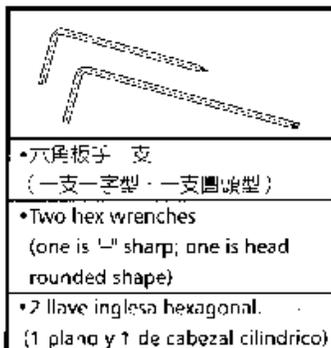
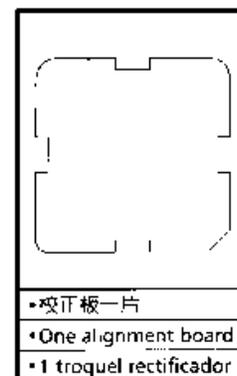
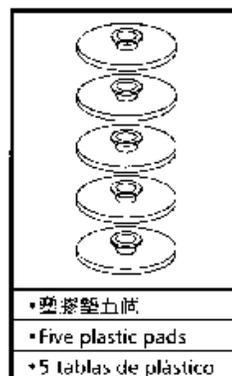
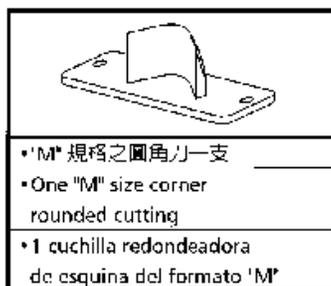
Operation Attention Matters

	<p>Use plastic pads at all time for longer die cutter life span.</p>
	<p>Keep fingers away from cutting area.</p>
	<p>Avoid reach of children, it is not a toy!</p>
	<p>Do not cut staples, paper clips and other metal objects.</p>
	<p>Avoid cutting objects over top guide thick.</p>
	<p>When changing the cutter or plastic pad, please be aware of the blade.</p>
	<p>Any blade of the cutter should be carefully protected and can not be any hard object.</p>

Function Introduction of six kinds of angle-cut



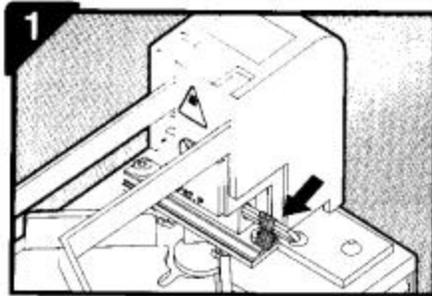
Standard parts and accessories



Operational Instructions

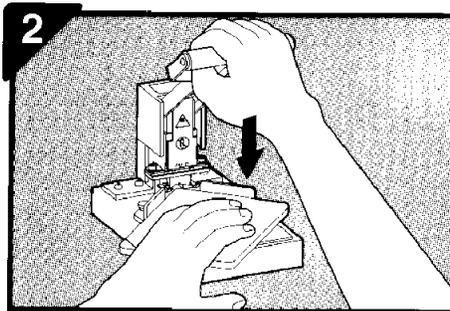
Tearing off packing

Take off the plastic bag on the machine, open label paper marked a directive arrowhead, and pull out “-” shape hex wrench then the handle can work and swing up and down.



Cutting Operation

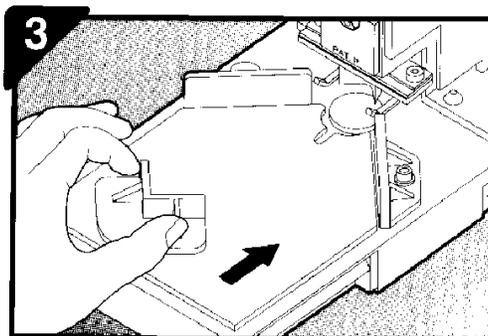
Place sheets and align them tightly to both sides of the side guides. Hold sheets firmly and push handle downward to cut. Keep fingers away from cutting area.



“L” Guide

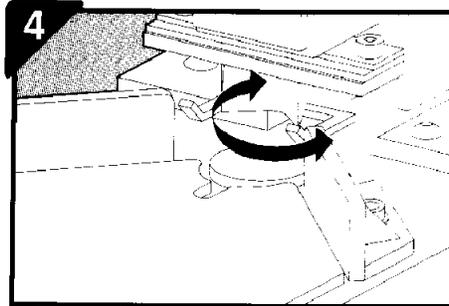
It is recommended to use this guide to align all sheets that fit on the workbench.

- Place the “L” guide on the workbench.
- From one of the sheets corner push forward toward the side guides.



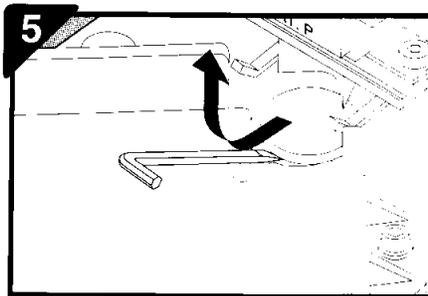
Plastic Pad Usage

Always make sure the plastic pad is in place, to protect the blade. To maximize the life span of the plastic pad, once one side has been depreciated, simply rotate to the following unused space.



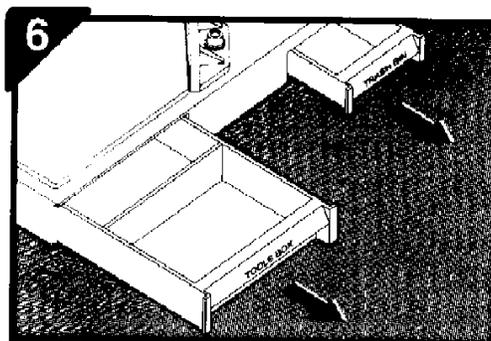
Changing Plastic Pad

Once the plastic pad has been completely worn-out used, then use the hex wrench to push it backward, push it up, and take it out. Place the new plastic pad in place.



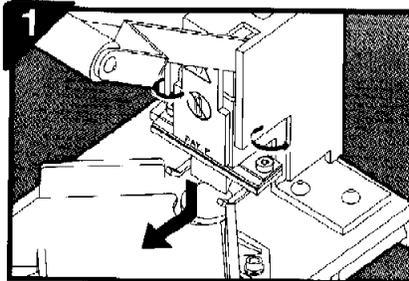
Tools Box and Trash Bin

Tools box is storing the hex wrench, the cutters and any other tools, so you have them always handy. Trash bin is for collecting material cut waste. Important – Empty the trash bin as needed.



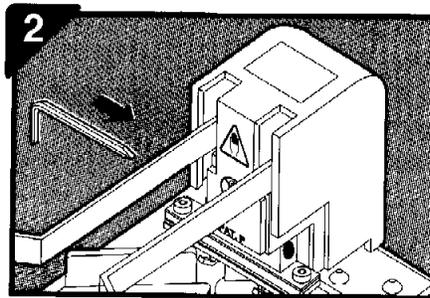
Changing Cutter

Loosen two lock screws with headed rounded hex wrench. Push down cutter with hands (as direction illustrated), and take out the cutter from the front. From the downward install the new cutter to upward and then tighten two lock screws.



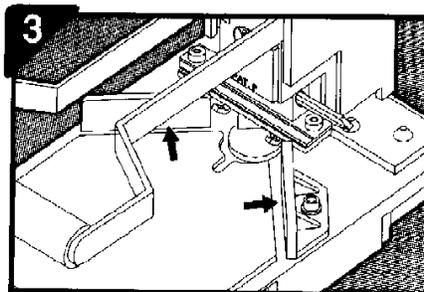
Loosen Both Side Guides

Loosen both side guide lock screws with the head rounded hex wrench. Put both side guides backward (as direction illustrated).



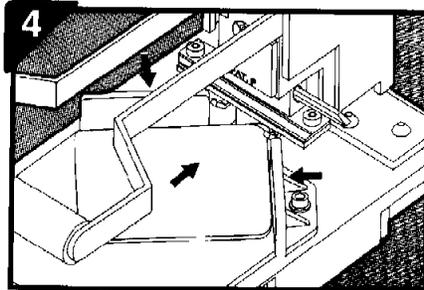
Adjusting the Side Guide

Place the alignment board on the workbench, choose one of the corners opposite to the alignment board depending on the cutter size and push the alignment forward closely to the cutter then press the alignment board with hands. Make the right side guide close to the right side of the alignment. Fix the right side guide and tighten the lock screw with the head rounded hex wrench. The way to fix the left side guide is the same as the way to fix the right side guide.



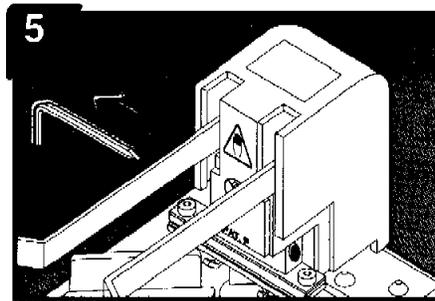
Completion of Changing Cutter and Adjusting

Lightly press down the handle; pull the “-“ shaped hex wrench. Lay down the handle and therefore completed changing cutter and adjusting.



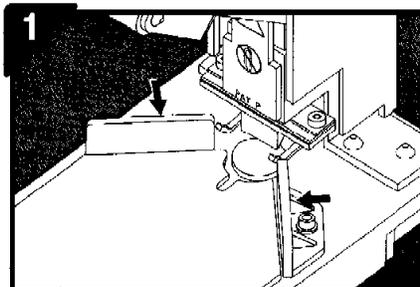
Bevel “5” size

Inwardly push both side guides closely to two outside sides of the workbench. Tighten the lock screw with the head rounded hex wrench.



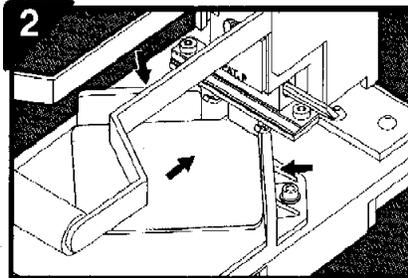
Bevel “M” size

The way to align both side guides is the same as 2.2-2.5 stated.



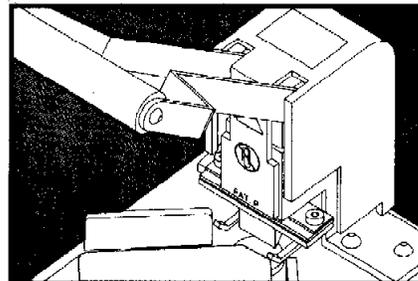
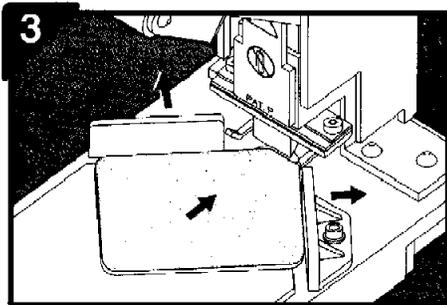
Bevel “L” size

Loosen lock screws of both side guides, and push outwardly to the most backward. Place the alignment board on the workbench (any angle is acceptable), hold and be close to both side guides and then tighten lock screw.



Maintenance and Preservation

If there will be an idle situation in a long time, please do not fix the handle at the lowest position. In order to keep elasticity of the handle, which should be kept at the highest position. Empty the material cut in the trash bin immediately. Keep dry and away from humidity. Avoid cleaning the machine with alcohol or similar liquids. Please use clean cloth for cleanness.



Structural Drawing

Please give the following information for a further demand.

- Machine model number
- Machine manufacture number (listed on the back workbench).
- Spare parts numbers, description and quantity for the illustration.

